



voestalpine Metsec is the UK's biggest construction specialist cold roll forming company and part of the largest globally leading steel and technology group. Established 90 years ago, voestalpine Metsec is owned by the voestalpine Group. The Group has over 500 companies and locations in more than 50 countries on all 5 continents with €11.3 billion revenue and over 48,000 employees.

## TRAINEE ROLLER / SETTER / OPERATOR X 2 – CUSTOM ROLL FORMING (CRF) SHOP FLOOR

### EXTERNAL VACANCY

Reports to: Production Manager – CRF Shop Floor  
Location: Shop Floor based in Oldbury, West Midlands  
Hours of work: **Days** – Monday to Thursday 7.30am to 4.00pm with half hour lunch break each day and 7.30am to 12.30pm with no lunch break on Friday of each week – 37 hours in total, paid monthly. **Nights** – Monday to Wednesday 6.00pm to 4.30am with half hour lunch break each day and 6.00pm to 1.00am with no lunch break on a Thursday of each week – 37 hours in total, paid monthly

CRF is the process of bending and shaping strip metal by passing it through a series of specially designed rolls. This permanent full-time role is of key importance to the continued growth and development of the CRF Division. The ideal candidate will have hands on experience of working with technically complex profile roll forming mills, including inline pre-pierce press tooling processes. The role will initially be on days for training, then transferring to nights.

#### Person specification

- » Manufacturing experience in a production environment
- » Be capable of quickly integrating yourself within a team environment on rolling mills
- » Have knowledge of rolling special profiles for safety critical products
- » Be capable of working to tight tolerances
- » Be well organised, multi-skilled, self-motivated and professional
- » Have attention to detail; accuracy is paramount
- » Good timekeeping and attendance
- » Be consistent with workload and work to tight deadlines
- » Be able to communicate at all levels and have a "can do" attitude
- » Must be eligible and able to prove you can work in the UK.

#### Your responsibilities

- » Operate rolling mills and assist with coil changes and mill changeovers
- » Maintain awareness and ensure full compliance with Health and Safety legislation, housekeeping standards and Company rules and procedures
- » Achieve daily targets to meet customer demand by ensuring machines are working to the optimal efficiency and target speeds are constantly maintained
- » Follow verbal or written instructions and work to set out procedures
- » Troubleshoot any quality, set up or speed issues arising from rolls, tools or material on existing or new sections and offer feedback and resolution as it becomes part of the daily operating process
- » Participate in training to develop and support your own role within the Company
- » Seek continuous improvement related to the business KPI's and contribute towards improved performance and the overall improvement of the business.

Post date: Monday 25<sup>th</sup> July 2022  
Package: Competitive salary, Company pension scheme, health cash plan, life assurance and 33 days holiday (including statutory days)  
To apply: We look forward to receiving your CV at [metsec.hr@voestalpine.com](mailto:metsec.hr@voestalpine.com)

voestalpine Metsec is an equal opportunities employer.